#### § 60.186

Performance Specification 2 of appendix B to this part shall be Method 6. For the performance evaluation, each concentration measurement shall be of one hour duration. The pollutant gases used to prepare the calibration gas mixtures required under Performance Specification 2 of appendix B, and for calibration checks under §60.13(d), shall be sulfur dioxide.

- (b) Two-hour average sulfur dioxide concentrations shall be calculated and recorded daily for the twelve consecutive two-hour periods of each operating day. Each two-hour average shall be determined as the arithmetic mean of the appropriate two contiguous one-hour average sulfur dioxide concentrations provided by the continuous monitoring system installed under paragraph (a) of this section.
- (c) For the purpose of reports required under §60.7(c), periods of excess emissions that shall be reported are defined as follows:
- (1) Opacity. Any six-minute period during which the average opacity, as measured by the continuous monitoring system installed under paragraph (a) of this section, exceeds the standard under §60.184(a).
- (2) Sulfur dioxide. Any two-hour period, as described in paragraph (b) of this section, during which the average emissions of sulfur dioxide, as measured by the continuous monitoring system installed under paragraph (a) of this section, exceeds the standard under §60.183.

[41 FR 2340, Jan. 15, 1976, as amended at 48 FR 23611, May 25, 1983; 54 FR 6668, Feb. 14, 1989]

### $\S 60.186$ Test methods and procedures.

- (a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in §60.8(b).
- (b) The owner or operator shall determine compliance with the particulate matter, sulfur dioxide ( $SO_2$ ), and visible emission standards in §§ 60.182, 60.183, and 60.184 as follows:
- (1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample

volume for each run shall be at least 60 minutes and 0.85 dscm (30 dscf).

- (2) The continuous monitoring system of  $\S60.185(a)(2)$  shall be used to determine the  $SO_2$  concentrations on a dry basis. The sampling time for each run shall be 2 hours, and the average  $SO_2$  concentration for the 2-hour period shall be computed as in  $\S60.185(b)$ . The monitoring system drift during the run may not exceed 2 percent of the span value.
- (3) Method 9 and the procedures in §60.11 shall be used to determine opacity.

[54 FR 6669, Feb. 14, 1989]

## Subpart S—Standards of Performance for Primary Aluminum Reduction Plants

SOURCE: 45 FR 44207, June 30, 1980, unless otherwise noted.

# § 60.190 Applicability and designation of affected facility.

- (a) The affected facilities in primary aluminum reduction plants to which this subpart applies are potroom groups and anode bake plants.
- (b) Except as provided in paragraph (c) of this section, any affected facility under paragraph (a) of this section that commences construction or modification after October 23, 1974, is subject to the requirements of this subpart.
- (c) An owner or operator of an affected facility under paragraph (a) of this section may elect to comply with the requirements of this subpart or the requirements of subpart LL of part 63 of this chapter.

[42 FR 37937, July 25, 1977, as amended at 45 FR 44206, June 30, 1980; 62 FR 52399, Oct. 7, 1997]

#### § 60.191 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

Aluminum equivalent means an amount of aluminum which can be produced from a Mg of anodes produced by an anode bake plant as determined by \$60.195(g).

Anode bake plant means a facility which produces carbon anodes for use

in a primary aluminum reduction plant.

Potroom means a building unit which houses a group of electrolytic cells in which aluminum is produced.

Potroom group means an uncontrolled potroom, a potroom which is controlled individually, or a group of potrooms or potroom segments ducted to a common control system.

Primary aluminum reduction plant means any facility manufacturing aluminum by electrolytic reduction.

Primary control system means an air pollution control system designed to remove gaseous and particulate flourides from exhaust gases which are captured at the cell.

*Roof monitor* means that portion of the roof of a potroom where gases not captured at the cell exit from the potroom.

Total fluorides means elemental fluorine and all fluoride compounds as measured by reference methods specified in §60.195 or by equivalent or alternative methods (see §60.8(b)).

#### § 60.192 Standard for fluorides.

(a) On and after the date on which the initial performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility any gases containing total fluorides, as measured according to §60.195, in excess of:

(1) 1.0 kg/Mg (2.0 lb/ton) of aluminum produced for potroom groups at Soderberg plants: except that emissions between 1.0 kg/Mg and 1.3 kg/Mg (2.6 lb/ton) will be considered in compliance if the owner or operator demonstrates that exemplary operation and maintenance procedures were used with respect to the emission control system and that proper control equipment was operating at the affected facility during the performance tests;

(2) 0.95 kg/Mg (1.9 lb/ton) of aluminum produced for potroom groups at prebake plants; except that emissions between 0.95 kg/Mg and 1.25 kg/Mg (2.5 lb/ton) will be considered in compliance if the owner or operator demonstrates that exemplary operation and maintenance procedures were used with respect to the emission control system

and that proper control equipment was operating at the affected facility during the performance test; and

(3) 0.05 kg/Mg (0.1 lb/ton) of aluminum equivalent for anode bake plants.

(b) Within 30 days of any performance test which reveals emissions which fall between the 1.0 kg/Mg and 1.3 kg/Mg levels in paragraph (a)(1) of this section or between the 0.95 kg/Mg and 1.25 kg/Mg levels in paragraph (a)(2) of this section, the owner or operator shall submit a report indicating whether all necessary control devices were on-line and operating properly during the performance test, describing the operating and maintenance procedures followed, and setting forth any explanation for the excess emissions, to the Director of the Enforcement Division of the appropriate EPA Regional Office.

[45 FR 44207, June 30, 1980, as amended at 65 FR 61757, Oct. 17, 2000]

#### § 60.193 Standard for visible emissions.

- (a) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere:
- (1) From any potroom group any gases which exhibit 10 percent opacity or greater, or
- (2) From any anode bake plant any gases which exhibit 20 percent opacity or greater.

## § 60.194 Monitoring of operations.

- (a) The owner or operator of any affected facility subject to the provisions of this subpart shall install, calibrate, maintain, and operate monitoring devices which can be used to determine daily the weight of aluminum and anode produced. The weighing devices shall have an accuracy of  $\pm 5$  percent over their operating range.
- (b) The owner or operator of any affected facility shall maintain a record of daily production rates of aluminum and anodes, raw material feed rates, and cell or potline voltages.
- (c) Following the initial performance test as required under \$60.8(a), an owner or operator shall conduct a performance test at least once each month during the life of the affected facility,